

Full Scale Battery Tests

Aircraft response to fires involving large numbers of small lithium batteries

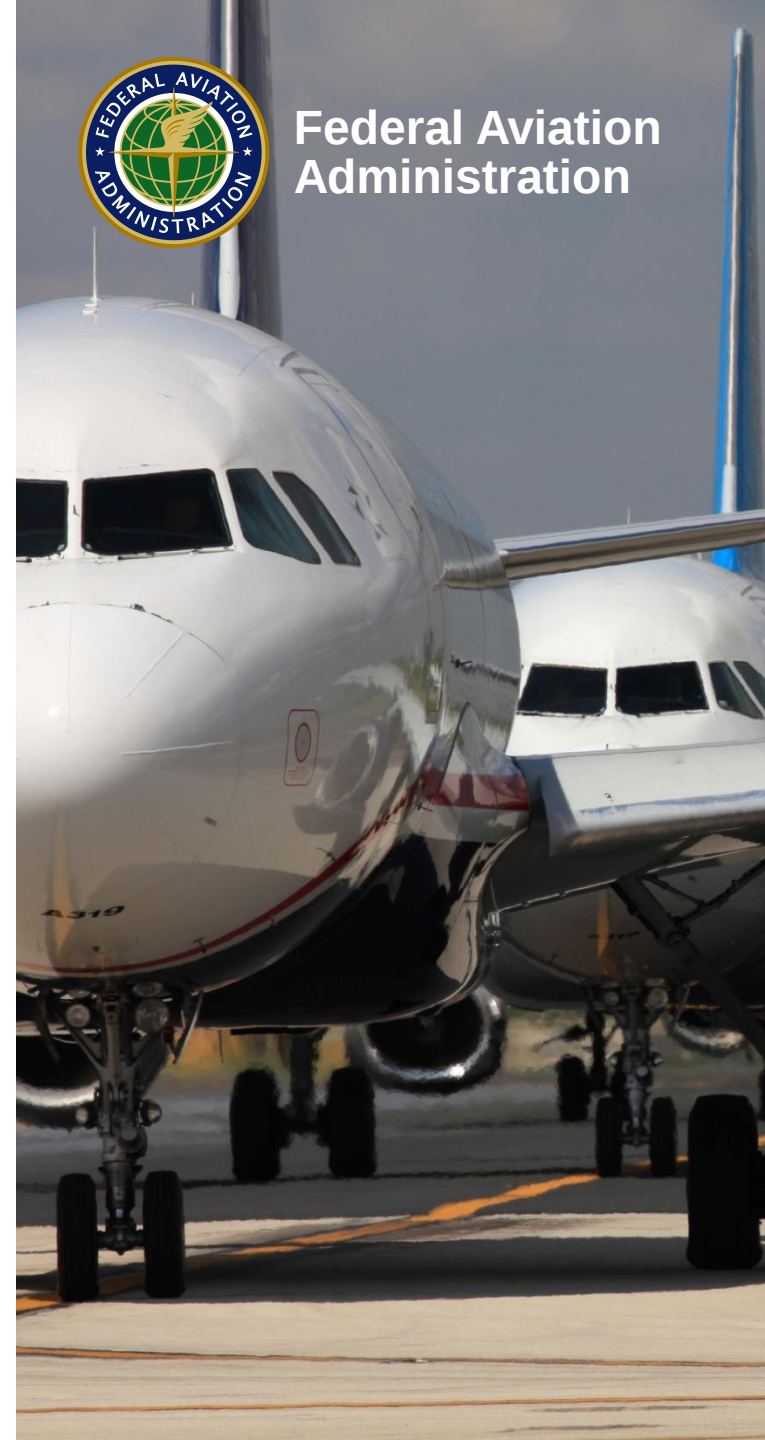
Presented to: ALPA 60th Air Safety Forum

By: Harry Webster, FAA Fire Safety Br.

Date: August 6, 2014



Federal Aviation
Administration



Summary of Findings From Previous Tests – Lithium-ion

- Capable of thermal runaway, through cell defect, cell damage, heat, rapid discharge, overcharging
- Thermal runaway results in high case temperatures, exceeding 1100 DegF
- Releases flammable electrolyte
- Generates sufficient heat to cause adjacent cells to go into thermal runaway
- Will propagate thermal runaway throughout shipping box, and box to box



Summary of Findings From Previous Tests – Lithium-ion

- Can experience catastrophic disassembly
- Generally do not self ignite, but high case temperatures easily ignite current packing materials, which ignite the electrolyte
- Halon 1301 can suppress the electrolyte fire
- In the presence of Halon, or no ignition source, unburned hydrocarbons from released electrolyte accumulate, increasing the risk of flash fire or explosion



Summary of Findings From Previous Tests – Lithium Metal

- Capable of thermal runaway, through cell defect, cell damage, heat, rapid discharge
- Thermal runaway results in high case temperatures, exceeding 1400 DegF
- Releases flammable electrolyte and molten burning lithium
- Generates sufficient heat to cause adjacent cells to go into thermal runaway
- Will propagate thermal runaway throughout shipping box, and box to box, very rapid fire buildup



Federal Aviation
Administration

Summary of Findings From Previous Tests – Lithium Metal

- Can experience catastrophic disassembly
- Self igniting, will rapidly ignite packaging
- Generates pressure
- Halon 1301 can suppress the electrolyte fire, but not the lithium fire. Has no effect on propagation of thermal runaway.
- In the presence of Halon, unburned hydrocarbons from released electrolyte accumulate, increasing the risk of flash fire or explosion



Full Scale Fire Tests



Federal Aviation
Administration

Objective

- To document the characteristics of fires involving large numbers of small lithium batteries in a realistic aircraft environment.



Federal Aviation
Administration

Class E (Main Deck) Cargo Compartment

- **Upper deck compartment on most freighters**
 - Has fire detection system
 - Means to shut off ventilation flow to the compartment
 - Means to exclude hazardous quantities of smoke, flames, or noxious gases, from the flight crew compartment



Full Scale Fire Test Plan

- **Baseline**
- **Class E and C Cargo**
 - Lithium-ion 5000 18650 cells
 - Lithium metal 4800 SF123A Cells
 - 5000 mixed alkaline, NiCad, NiMH
- **Simulated thermal runaway ignition source**
- **External fire exposure**



Instrumented 727 Test Article



Federal Aviation
Administration

Aircraft Ventilation

- **Airflow patterns within the aircraft can have significant impact on the behavior of the battery fire and smoke penetration.**
- **The aircraft air packs are configured differently depending on the location of the fire.**
- **Two configurations were developed with input from the Boeing Company, one for the main deck class E fire and one for the forward class C compartment.**



Conducted Air Exchange Tests



Federal Aviation
Administration

Air Exchange Rate Results

- **Pressurized configuration**
 - Main deck cabin: 5.75 minutes per air change
 - Flight deck: 1.68 minutes per air change
- **Unpressurized configuration**
 - Main deck cabin: 47.72 minutes per air change
 - Flight deck: 1.71 minutes per air change

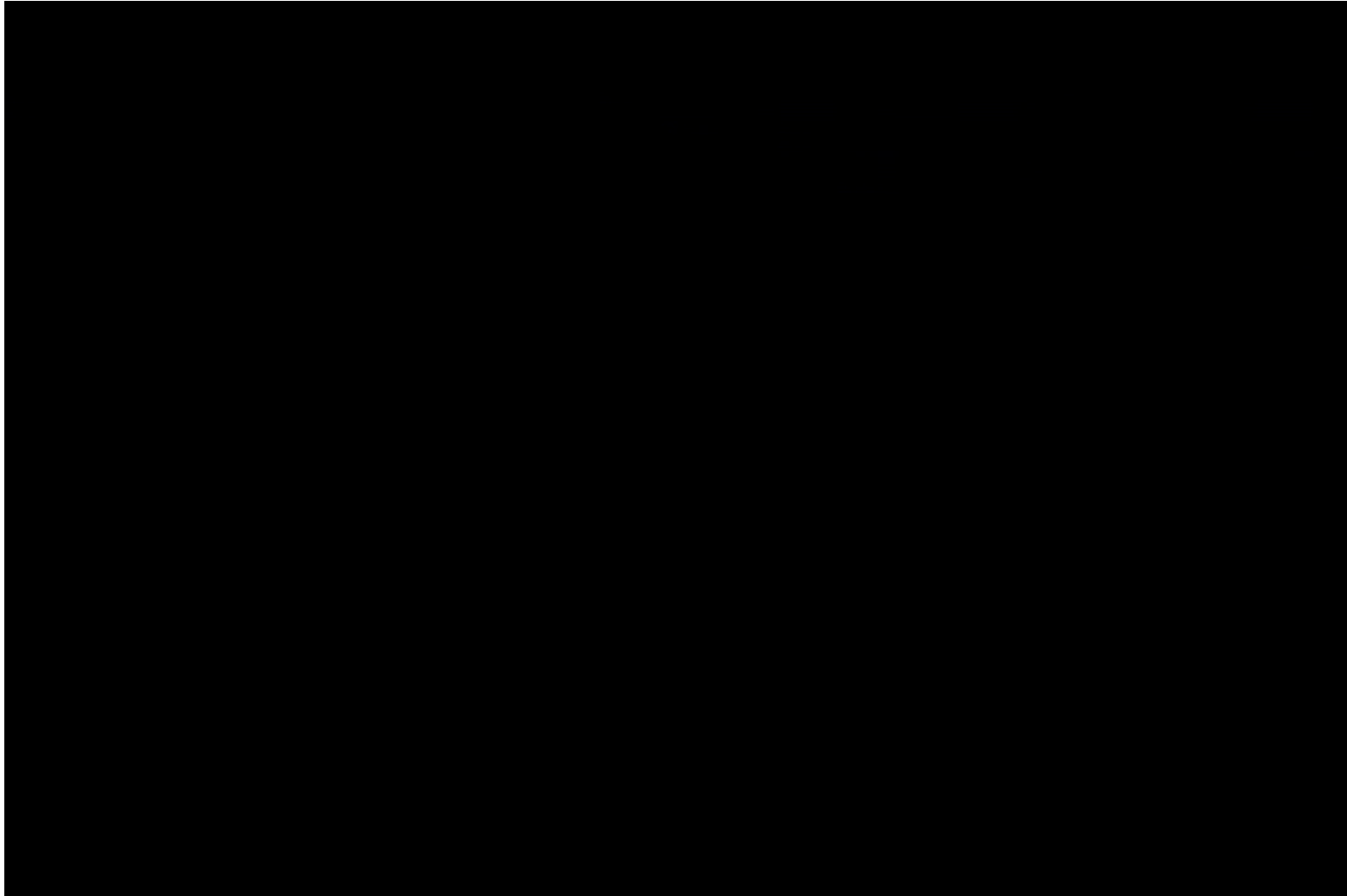


Conducted Baseline Test



Federal Aviation
Administration

Preliminary Fire Assessment



Federal Aviation
Administration

Class E (Main Deck) Tests



- Aircraft in emergency mode
- High ventilation to flight deck
- No ventilation to main deck
- Fire control is by oxygen starvation



Federal Aviation
Administration

Results Mixed Cell Test

- Test terminated at 102 minutes with water
- Approximately 700 cells were damaged
- Low ceiling temp: 119 DegF@ 40 min
- Moderate battery fire temp: 975 DegF@ 44 min
- Gradual smoke obscuration in the compartment
- No smoke on the flight deck



Results Lithium-ion

- Test terminated at 57 minutes with water
- More than half of the cells consumed
- High ceiling temp:
1490 DegF@ 49 min
- High battery fire temp:
1300 DegF@ 55 min.
- Oxygen depletion slowed fire progress
- Some light smoke on the flight deck
- Significant damage to cargo liner

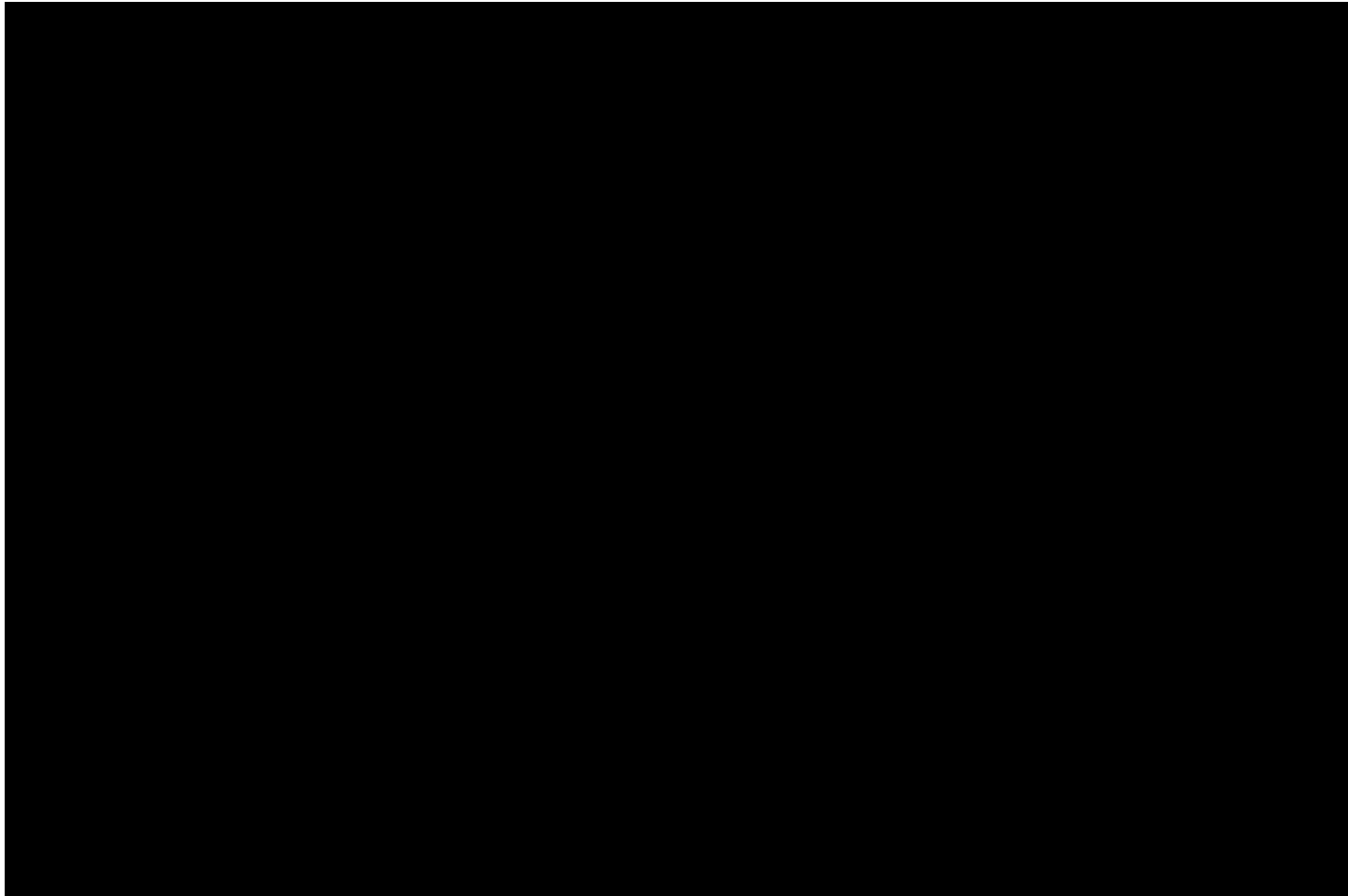


Results Lithium Metal

- Test terminated at 16 minutes with water.
- Approximately half of the cells were consumed.
- Very high ceiling temp: 1700 DegF@ 16 min
- Very high battery fire temp: 2250 DegF@ 12 min
- Oxygen starvation had little or no effect on fire intensity
- Smoke on flight deck in less than 4 minutes from first observable fire, obscured in less than 6 minutes
- Significant cargo liner damage



Class E Lithium Metal Video



Federal Aviation
Administration

Ignition Source Results

- **Class E Compartment**
 - There was little difference between igniting the battery shipment by simulated thermal runaway vs. an external fire



Class E (Main Deck) Cargo Compartment Fire Containment Summary

Fire Load

- Mixed Cells
- Lithium-ion
- Lithium metal

Result

Contained

Marginal

Did not Contain



Explosion from Tablet Battery



Federal Aviation
Administration

For More Information

- **FAA Fire Safety Website**
 - www.fire.tc.faa.gov
 - Triennial Conference proceedings
 - Systems meeting proceedings
 - Lithium battery laptop fire fighting video
 - Lithium battery SAFO's



Questions?

Contact Information

Harry Webster

FAA William J Hughes Technical Center

Atlantic City, NJ

609-485-4183

Harry.Webster@faa.gov



Federal Aviation
Administration